Work Or	der ID	57370
April 6, 2010	10:05:46	4M



Page 1

Item ID: D206-642-512

Required Date: 16/04/2010

Accept



Setup Start

Stop



Revision ID:

Item Name: Float Skidtube RH

06/04/2010

Start Qty: 1.00 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Start Date:

Aı	ppr	ova	ls:	Proc
4 -	pp.	U 7 44.		1100

Date: 10-11-12 Tooling:

Date:

Date:

Run

Start

Stop

OC:

Date:_____

SPC (Y/N):

Set Up/

Run Hours

Draw Number

Draw Rev.

Plan Accept Qty Code

Reject **Qty**

Reject Number

Insp. Stamp

Work Center ID Draw Nbr

Sequence ID/

Operation Description

Revision Nbr

INN-D206-642 Rev M

100

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

110

Packaging Packaging

Pick Kit

0.00

Memo

0.00

120

Quality Control

Memo

QC4- 100% Inspect kits for completeness

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							-			
Part No	·	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date:		
			Disposition	position: QA: N/C Closed:				Date:		
NCR:		,	WORK ORE	DER NON-CONFORM	ANCE (NCI	R)	111-2			
DATE	STEP	Description of NC	Corrective Action Section B			Verification		Approval Appro	Approval	
DAIL	Section A		Initial Chief Eng	Action Description Chief Eng	Sign of Date	& Secti	on C	Chief Eng	QC Inspector	
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NOTE: Date & initial all entries

Work Order ID 57370

April 6, 2010 10:05:46 AM

Required Date: 16/04/2010



Page 2

Item ID:

D206-642-512

Accept

Setup Start

Stop



Revision ID:

Item Name: **Start Date:**

Float Skidtube RH

Start Qty: 1.00 06/04/2010

Cust Item ID: Customer:

Draw

Number

Reference:

			_	
A	nn	rov	'als	•

Process Plan: ____

Date:_____

Tooling:

Date:

Draw

Rev.

Plan

Code

Run Start

Stop



QC:

Req'd Qty: 1.00

Date:

SPC (Y/N):

Date:

Qty

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Set Up/ **Run Hours**

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-642-512

Location:

MUR

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

Reject Accept

Reject Number

Insp. Stamp

10/06/17 Af MF 10-6-17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							•
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
 									
Part No		PAR #:							
Resolution: Disposit			on:	_ QA: N/C	Closed: _		Date: _		
NCR:			WORK ORI	DER NON-CONFORMA	ANCE (NC	R)	H (and		
DATE	STEP	Description of NC	Corrective Action Section				Verification	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat		tion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Picklist Print

April 6, 2010 10:05:50 AM

Work Order ID: 57370

D206-642-512

Parent Item Name:

Parent Item:

Float Skidtube RH

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23 IPP rev D 07.06.06

As per IIN D206-642 Rev K

added K642-512 IPP Rev:E 07-12-05

EC ECN 1080p Rev L DD verified by:

Start Date: 06/04/2010

Required Date: 16/04/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

D206-642-541

Manufactured No

Manufactured

No

120

120

Each

1.0000

1.0000

Replacement Skidtube

Warehouse

Loc Qty

57962

Location

Loc Code

Main Warehouse

FG073

34772

JLM

1

Each

0.0000

57561

K642-512 saddle kit 642-512

Dart Aerospace L	_td
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W/O:		•	GES				3		
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr Approv QC Inspec	
Part No	:	PAR #:	Fault Cat	egory:	NCR: Ye	s No DO	QA:	Date: _	
Resolution: Disposition:									
NCR:		V	VORK ORI	DER NON-CONFORM	MANCE (NO	CR)			
DATE	STEP Description	Description of NC	Initial	Corrective Action Se Action Description			Verification Approval		
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NOTE: Date & initial all entries